No.	LD – 19Z56A
DATE	DEC. 10. 2007
	2

Rev.

TECHNICAL LITERATURE FOR TFT - LCD module

These parts have corresponded with the RoHS directive.

MODEL NO. LQ057V3DG02

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ENGINEERING DEPARTMENT MOBILE LIQUID CRYSTAL DISPLAY DIVISIONI MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION

RECORDS OF REVISION

LQ057V3DG02				
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1 Applicable TFT-LCD module

This specification applies to the color TFT-LCD module, LQ057V3DG02.

2 Overview

This module is a color active matrix transmissive LCD module incorporating amorphous silicon TFT (Thin Film Transistor).

It is composed of a color TFT-LCD panel, driver ICs, control circuits and power supply circuitry and a backlight unit. Graphics and texts can be displayed on a 640 x RGB x 480 dots panel with 262,144 colors by feeding 18 bit data signal (6bit/each of R,G,B), 4(four) timing signals, +3.3V DC power supply for TFT-LCD and AC power supply for backlight.

- Fine images with stripe aligned 307,200 pixels on 5.7 inch diagonal screen
- Color display capability of 262,144 colors with 18 bit data signal(6 bits for each RGB)
- · Adapting a wide viewing angle technology [best viewing angle: 12 o'clock direction]
 - (6 o'clock direction is also available by the function to flip the screen horizontally or vertically)
- · High contrast, thanks to active matrix drive system
- AG(Anti Glare) polarizing filter
- · Light and slim compact module achieved by COG assemble technology
- · Natural coloring reproducibility by employing normally-white-mode, which has good nature in coloring
- · Image inversion both horizontally and vertically
- LED drive circuit is built in this module to provide PWM Dimmer function.

items	specifications	unit
Display size (Diagonal)	14.4 (5.7")	cm
Active display area	115.2 (H) x 86.4 (V)	mm
Pixel format	640(H) x RGB x 480(V)	dot
	(1 pixel=R+G+B dots)	-
Pixel pitch	0.18[H] x 0.18[V]	mm
Pixel configuration	R,G,B vertical stripe	-
LCD mode	Normally white	-
Dimension *	144 (W) x 104.6 (H) x 12.3(D)	mm
Mass	TBD (max)	g

3 Mechanical Specifications

* Protrusion such as backlight harness and positioning boss are not included.

Fig.1 shows dimensions of the module.

Input Signal Assignment 4

4.1 TFT-LCD Panel driving section

Employed connector: IMSA-9637S-33Y902 (IRISO ELECTRONICS CO., LTD.)

		Terminal : 0.5mm pitch, bottom contact, Au plating	<u> </u>
Pin No.	Symbol	Function	Polarity
1	GND	Ground	
2	CK	Clock signal for sampling each data signal	
3	Hsync	Horizontal synchronous signal	
4	Vsync	Vertical synchronous signal	
5	GND	Ground	
6	R0	RED data signal(LSB)	
7	R1	RED data signal	
8	R2	RED data signal	
9	R3	RED data signal	
1 0	R4	RED data signal	
1 1	R5	RED data signal(MSB)	
1 2	GND	Ground	
1 3	G0	GREEN data signal(LSB)	
14	G1	GREEN data signal	
1 5	G2	GREEN data signal	
16	G3	GREEN data signal	
1 7	G4	GREEN data signal	
18	G5	GREEN data signal(MSB)	
19	GND	Ground	
2 0	B0	BLUE data signal(LSB)	
2 1	B1	BLUE data signal	
22	B2	BLUE data signal	
23	B3	BLUE data signal	
24	B4	BLUE data signal	
2 5	B5	BLUE data signal(MSB)	
26	TEST1	TEST1(Please be sure to connect 26pin with ground)	
2 7	ENAB	Data enable signal (signal to settle the horizontal display position)	[Note 1]
28	Vcc	+3.3V power supply	
29	Vcc	(Supply same voltage to 28 and 29 pin)	
3 0	R/L	Selection signal for horizontal scanning direction ("L" : Normally , "H" : Right-and-Left reversal)	[Note 2]
3 1	U/D	Selection signal for vertical scanning direction ("H" : Normally, "L" : Up-and-Down reversal)	[Note 2]
32	TEST2	TEST2(to be fixed to "High")	
33	TEST3	TEST3(Please be sure to connect 33pin with ground)	

The back shield case is internally grounded to GND of the module.

The front shield case is not certainly grounded to GND of the module.

[Note 1]

The horizontal display location is designated and controlled by rising timing of ENAB signal.

However if ENAB signal is fixed to "Low", display location is designated by the default setting in the module.

(Don't use the module by fixing ENAB to "High")See: Chapter 7-2

[Note 2]



R/L = L, U/D = H



R/L = L, U/D = L

4.2 LED drive circuit section

 $Employed \ connector: \ SM06B-SRSS-\ TB(LS) \ (SN) \quad (JST:0.5mm \ pitch)$

Adapted connector: SHR-06V-S-B · SHR-06V-S (JST)

CN2

Pin no.	Symbol	Function
1	V _{LED}	LED drive circuit power supply (12V)
2	V_{LED}	LED drive circuit power supply (12V)
3	GND	Ground
4	GND	Ground
5	PWM	PWM Dimmer
6	LEDO	LED OPEN[normal:High(5V), open error:Low]

5 Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Supply voltage	Vcc	Ta=25°C	$0 \sim +4.6$	V	-
LED drive circuit supply voltage	Vcc	Ta=25°C	-0.3 ~ + 35	V	-
Input signal voltage	VI	Ta=25°C	-0.3 ~ + Vcc+0.3	V	[Note 1]
PWM Dimmer signal voltage	V _{PWM}	Ta=25°C	- 0.3 ~ +6	V	
Storage temperature	Tstg	-	TBD	°C	[Note 2]
Operating temperature (Panel surface)	Торр	-	TBD	°C	

[Note 1] CK, R0 ~ R5, G0 ~ G5, B0 ~ B5, Hsync, Vsync, ENAB, R/L, U/D

[Note 2] Humidity: Less than 95%RH at Ta \leq 40°C and

Maximum wet-bulb temperature must not exceed 39°C at Ta>40°C, with no condensation.



R/L = H, U/D = H



R/L = H, U/D = L

6 **Electrical characteristics**

61 TFT-LCD Panel driving section

6.1 TFT-LCD Panel driving		Ta=25℃				
Parameter	Symbol	MIN	ТҮР	MAX	Unit	Remarks
Supply voltage	Vcc	+3.0	+3.3	+3.6	V	[Note1]
Current dissipation	Icc	-	(220)	-	mA	[Note2] VCC=3.3V
Allowed input ripple voltage	V _{RF}	-	-	100	mV p-p	VCC=3.3V
Input voltage ("Low" state)	V _{IL}	0	-	0.3Vcc	V	
Input voltage ("High" state)	V _{IH}	0.7Vcc	-	Vcc	V	[Note3]
Input leakage current (low)	I _{OL1}	-	-	4.0	μΑ	V _I =0V[Note4]
	I _{OL2}	-	-	4.0	μΑ	V _I =0V[Note5]
Input leakage current (High)	I _{OH1}	-	-	4.0	μA	$V_1 = 3.3V[Note4]$
	I _{OH2}	-	-	360.0	μA	$V_{I}=3.3V[Note5]$



[Note2] Current dissipation (Typ.): When Black pattern is displayed. [Note3] CK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, ENAB, R/L, U/D [Note4] R0~R5, G0~G5, B0~B5, Hsync, Vsync and ENAB [Note5] R/L, U/D



Every Signal is CMOS Input, Hi-Z is prohibited when VCC is on level. Please avoid the input of the signal voltage more than Supply voltage (VCC).

	Min.	Тур.	Max.	unit
t1	0	-	10	ms
t2	0	-	50	ms
t3	0	-	100	ms

6-3 LED drive circuit section

Parameter	Symbol	MIN	ТҮР	MAX	Unit	Remarks
Input voltage	V _{LED}	11.2	12.0	12.6	V	
Current dissipation	I _{LED}	-	(300)	-	mA	$V_{LED} = 12.0V$
Dimmer signal Low voltage	V _{PWM} L	-	-	0.2	V	
Dimmer signal High voltage	$V_{PWM}H$	1.4	5.0	(12)	V	
Dimmer frequency	$\mathbf{f}_{\mathrm{PWM}}$	-	120	-	Hz	
PWM Pulse width	T _{PWMH}	(10)	-	-	μs	High period
LED OPEN voltage (normal)	$V_{\text{LEDO}}H$	(4.5)	5.0	(5.5)	V	$@I_{LEDO}H = 1\mu A$
LED OPEN voltage (error)	V _{LEDO} L	0	-	(0.3)	V	$@I_{LEDO}L = 50\mu A$

PWM Dimmer function

• PWM Dimmer function can be available by input PWM pulse into a PWM terminal and changing the duty ratio of Hi/Lo.

(PWM = High : ON , PWM = Low : OFF)

- Please do not make the PWM terminal in a floating state (no input state). Please be connected to the GND at the waiting time.
- Please input PWM signal after $V_{LED}(12V)$ is supplied.
- Please turn off $V_{LED}(12V)$ after PWM signal is stopped.

7 Timing Characteristics of Input Signals Timing diagrams of input signal are shown in Fig.2.

]	Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Note
Clock	Frequency	1/Tc	24.3	25.2	26.54	MHz	
	"High" time	Tch	10	—	—	ns	
	"Low" time	Tcl	10	_	—	ns	
Data	Setup time	Tds	5	_	_	ns	
	Hold time	Tdh	5	_	_	ns	
Hsync	Period	TH		31.75		μs	
			780	800	820	clock	±20clock
Pulse width THp			2	—	TH-10	clock	
Vsync	Period	TV	520	525	530	line	60Hz
	Pulse width	TVp	2	_	519	line	
Horizont	al display period	THd	—	640	_	clock	
Phase dif	ference between	THc	5	_	Tc-10	ns	
Hsync an	nd clock						
Phase dif	ference between	TVh	0	_	50	clock	
Hsync an	nd Vsync						
Vertical	back porch	TVs		34(fixed)			
Vertical	front porch	TVf	6		16		*
Vertical	display period	TVd	_	480	_	line	

7.1 Timing Characteristics

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may occur.

TVf = TV - TVs(34) - TVd(480)

7.2 Display Position in horizontal direction

Display position in horizontal direction is designated by rising timing of ENAB signal.

				· · ·			
Par	ameter	Symbol	MIN	TYP	MAX	Unit	Note
ENAB signal	Setup time	Tes	5	—	Tc-10	ns	
	Pulse width		—	640	—	clock	
Phase difference ENA	between Hsync and AB signal	THe	44	—	104	clock	

When ENAB is fixed to "Low", the horizontal display will starts from the clock C104 (clock) as shown in Fig.2.

7.3 Display position in vertical direction

Display start position in vertical direction TVs is fixed to the 34th line.

8 Input Signals, Basic Display Colors and Gray Scale of Each Color.

Display position of input data



	Colors &		Data signal																	
	Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
olo	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Ŭ	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
asid	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
В	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ed	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
fR	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
e o	仓	\rightarrow			`	V					`	V					\checkmark	/		
cal	Û	\rightarrow			×	V					``	r					\checkmark	/		
IN S	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gra	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
en	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
jre(仓	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
of (Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
ıle (仓	\rightarrow			``	L					``	\mathbf{r}					\downarrow	/		
Sce	Û	\checkmark			``						``						1	/		
ay	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
G	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
ue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
f Bl	仓	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
e ol	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
cal	仓	\checkmark			``	V					``	$\boldsymbol{\nu}$					1	/		
y S	Û	\checkmark			``						``						1	/		
Gra	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
-	Û	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0: Low level voltage, 1: High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

		Ta=25°C, Vcc=+3.3V, VLED=+12V						-12V
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Viewing angle	Horizontal	θ21,θ22	CR≥5	-	(80)	-	° (Deg.)	[Note9-1,4]
Range	Vertical	θ11		-	(80)	-	° (Deg.)	
		θ12		-	(70)	-	° (Deg.)	
Contrast ratio		CR max	Best viewing	(200)	(600)	-	-	[Note9-2]
			angle					
Response time	Rise	Tr	$\theta = 0^{\circ}$	-	(8)	(20)	ms	[Note9-3]
	Fall	Td		-	(21)	(40)	ms	
Chromaticity of white		х		-	(0.313)	-	-	[Note9-4]
		У	$\theta = 0^{\circ}$	-	(0.329)	-	-	
Luminance		Y		-	(400)	-	cd/m^2	

9 **Optical Specification**

The optical specifications are measured 30 minute after turning on and in a dark room or equivalent condition, according to the method shown in Fig.9-1, 2 below.



(BM-5A is used for contrast.)

and Response time

(BM-7 is used for Luminance, SR-1 is for response)

[Note9-1] Definitions of viewing angle range:



The best viewing angle of this module is slightly leaned to 12 o'clock from normal line. Where $\theta_{11} > \theta_{max}$, gray scale is reversed partially.

Where $\theta_{11} \le \theta_{max}$, or in θ_{12} direction, gray scale isn't reversed.

[Note9-2] Definition of contrast ratio:

The contrast ratio is defined as the following.

 $Contrast Ratio (CR) = \frac{Central luminance(brightness) with all pixels white}{Central luminance(brightness) with all pixels black}$

[Note9-3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal between "black" and "white" alternatively.



[Note9-4] This parameter should be measured at the center of the screen and 30 minutes after turn-on. The characteristics are measured when the driver circuit is not powered.

10 Display Qualities

Please refer to the Outgoing Inspection Standard.

11 Handling Instruction

- 11.1 Assembling the module
 - 1) The TFT-LCD module is designed to be mounted on equipment using the mounting tabs in the four corners of the module at the rear side. On mounting the module, as the nominal diameter 3.0mm tapping screw (fastening torque is 0.25 through 0.30 N·m) is recommended, be sure to fix the module on the same plane, taking care not to wrap or twist the module. The depth of tapping screw embedded into LCD module must be less than 5mm.

The pressing module, (ex. touching switch etc.) causes disordered image. So taking care for pressure not to conduct directly to LCD module.

2) Please power off the module before you connect or disconnect input connector..

11.2 Precautions in mounting

- 1) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- 2) Method of removing dust from polarizer.
 - Blow off dust with N2 blower for which static electricity preventive measure has been taken.
 - Since the polarizer is easily damaged, wiping should be avoided. If the panel has stain or finger grease, we recommend to use adhesive tape to softly remove them from the panel. Inevitable, wipe off by cleaning cloth for a lens with carefully, breathing on it.
- 3) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth. For stubborn dirties, wipe the part, breathing on it.
- 4) Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots.
- 5) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface handle with care.
- 6) Since CMOS LSIs are incorporated in this module, take care of electrostatic and earth human body while handling.

11.3 Caution in product design

The notes and cautions below should be followed when product is designed with this module. The module should be protected with cover to prevent salt content and/or water droplet. Take enough shielding countermeasure not to interfere to peripheral electronic device.

11.4 Others

•The LCD has the nature that its performance is degradation by ultra-violet light. Don't leave the LCD module in direct sunlight or strong ultra violet ray.

• If stored at the temperatures lower than the rated storage temperature, the LC may freeze and it may cause LCD panel damage. If storage temperature exceeds the specified rating, the molecular orientation of the LC may change to that of a liquid, and they may not revert to their original state. Store the module in normal room temperature.

• The inductive loss caused by routing of lamp lead wire, which is closed to conductive section, may require the kick-off voltage greater than specified kick-off voltage.

• The liquid crystal may leak out when the LCD is broken. If the liquid crystal drip into the eyes or mouth washes it out immediately.

• Avoid the Device to use and leave in the atmosphere described below:

Condensation and/or the high concentration of corrosive gases.

• The caution to other ordinal electronic component should be followed also.

12 Reliability Test Items

No.	Test parameter	Conditions			
1	High temperature storage test	Leaves the module at Ta=TBD°C for 240h			
2	Low temperature storage test	Leaves the module at Ta=TBD°C for 240h			
3	High temperature	Operates the module at Ta=40°C; 90~95%RH for 240h			
	& high humidity operation test	(No condensation)			
4	High temperature operation test	Operates the module with TBD°C at panel surface for 240h			
5	Low temperature operation test	Operates the module at Ta= TBD°C for 240h			
6	Strength against ESD	$\pm 200 \text{V} \cdot 200 \text{pF} [0\Omega]$ one time for each terminal			
7	Shock test	Max. acceleration : 980m/s ²			
	(non- operating)	Pulse width : 6ms, half sine wave			
		Direction : ±X,±Y,±Z			
		once for each direction.			
8	Vibration test	Frequency : $10 \sim 57$ Hz/Vibration width (one side):0.15mm			
	(non- operating)	: 57 \sim 500Hz/ acceleration:19.6m/s ²			
		Sweep time : 6 minutes			
		Test period : 3 hours			
		(1 hour for each direction of X,Y,Z)			
9	Thermal shock test	$TBD^{\circ}C \sim TBD^{\circ}C / 50$ cycle			
		[0.5h] [0.5h]			

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

[Note] The directions of X, Y, Z are defined as below:



13 Packing Form

- 13.1 Fig.3 shows packaging form. TBD
- 13.2 Carton stock conditions
 - a) Maximum number of Carton being stuck: Max. TBD cartons
 - b) Maximum number of product contained: **TBD** Unit TBD mm(W)×TBD mm(H)×TBD mm(D)
 - c) Carton size:
 - d) Total mass :
 - e) Carton stock environment:
 - 1) Temperature: $0 \sim 40^{\circ}C$
 - 2) Humidity: Up to 60%RH
 - 3) Ambiance: No gases bite into electronic components and wiring materials

TBD kg

- 4) Period: Approximately 3month
- To prevent LCD module from damaging by ESD, 5) Unpacking: unpack the module with effective measure after controlling
 - humidity 50%RH or more.

14 Marking of product name

1. Serial No. indication

Serial No. is indicated by labeling. The location is given in Fig.1 Outline dimension.

Indicated contents:	LQ057V3	DG02	7X000001X]	
	Model na	me	Serial No.	-	
Serial No. contents	1st digit:	last digit of produced year (ex. 2007 \rightarrow "7") Produced month 1, 2, 3 ~ 9, X, Y, Z Sequential number 000001 ~			
	2nd digit:				
	3rd ~ 8th digit:				
	9th digit:	Interoffi	ice control code		
			(There is it in the case	of the blank.)	

- 2. Don't disassemble this module, it may cause malfunction.
- Image retention may occur when the fixed image is display for long time. 3.
- 4. Liquid crystal panel drive input FFC/FPC specification
 - Refer to the one that the size of FFC/FPC was recommended it of input connector. [IMSA-9637S-33Y902(IRISO ELECTRONICS CO.,LTD.), 33pin 0.5mm pitch]
 - •The terminal of FFC/FPC of input connector recommend gold or gold plating specification. Because point of contact with its is gold plating specification.

